

# フッ化物リン酸塩ガラスの光学特性と局所構造に対する O/P 比の寄与

吉本幸平, 上田 基, 山本優也, 水口雅史

## Impact of the O/P Ratio on the Optical Properties and Structures of Fluoride–Phosphate Glass<sup>†</sup>

Kohei YOSHIMOTO, Motoi UEDA, Yuya YAMAMOTO and Masafumi MIZUGUCHI

フッ化物リン酸塩ガラスは、低屈折率・低分散、良好な紫外域透過率、正の異常分散など特異な光学特性を有することから光学材料として多用されている。しかし、その組成の複雑さのためか、光学特性や構造の組成依存性に関する体系的な知見は少ない。本研究では、 $\text{Ca}(\text{PO}_3)_2\text{-AlF}_3\text{-CaF}_2\text{-BaF}_2\text{-BaO}$  系フッ化物リン酸塩ガラスを熔融急冷法により作製し、その光学特性や構造の組成依存性を O/P 比に着目して評価した。結果、ガラスの光学特性や局所構造が、O/P 比に対して非線形的な挙動を示すことが明らかとなった。例えば、O/P=3.0–3.4におけるバンドギャップエネルギーは概ね一定であるが、O/P 比が3.6から4.0にかけて急激な低下を示した。また、Lorentz モデルに基づく屈折率分散の解析から、バンドギャップエネルギーと同様に紫外域の共鳴周波数も O/P=3.6–4.0において急激に低下することが明らかになった。さらに、赤外吸収分光法およびラマン散乱分光法によるガラスの局所構造解析から、O/P 比が3.6から4.0にかけて、リン酸鎖の切断や孤立  $Q^0$  構造の増加など、劇的な構造変化が生じることも示唆された。前記光学特性と局所構造の特徴的な O/P 比依存性を包括するメカニズムを示すため、電気陰性度や光学的塩基度の考え方を活用して原子間の化学結合状態に基づく考察を行った。

$\text{Ca}(\text{PO}_3)_2\text{-AlF}_3\text{-CaF}_2\text{-BaF}_2\text{-BaO}$  glasses were prepared by the melt quenching method, and the effects of the O/P ratio on the optical properties and glass structure were investigated. The bandgap energy showed no significant change at O/P = 3.0–3.4 but drastically decreased with the increase in the O/P from 3.6 to 4.0. In addition, the refractive index dispersion was analyzed based on the Lorentz model, and it was found that the decrease in the resonance frequency in the ultraviolet region with the increase in the O/P ratio resulted in an increase in the refractive index and dispersion. Analysis of the infrared absorption and Raman scattering spectra revealed that the phosphate chains were broken, and isolated  $Q^0$  units were generated with the increase in the O/P ratio from 3.6 to 4.0. Based on the structural change of the glass, the origin of the nonlinear dependence of the optical properties on the O/P ratio was discussed.

**Key words** フッ素化合物, ガラス, 光学材料/光学特性, リン酸, 構造  
fluorine/fluorine compounds, glass, optical materials/properties, phosphates, structure

## 1 Introduction

Fluoride–phosphate glass is widely used as an optical material owing to its unique optical properties, such as high optical transmittance in the ultraviolet (UV) to infrared (IR) range, low refractive index dispersion, and positive anomalous partial dispersion, which are not obtained with oxide glasses [1]–[4]. Although fluoride is not a typical glass-forming system, the addition of a small amount of phosphate dramatically improves its glass-forming ability and thermal and chemical stabilities while maintaining the unique optical

properties resulting from the highly ionic cation–fluorine bonds. Owing to its excellent optical properties, the fluoride–phosphate system was commercially melted as optical glass at Schott in the 1960s [5], and many studies have since been conducted on the structure and physical properties of fluoride–phosphate glasses [1]–[4], [6]–[13]. Phosphorus oxide, which is a glass-forming oxide, plays an important role in constructing the glass network in fluoride–phosphate glass. It has been established that the phosphate units in phosphate glass exhibit various structures depending on the O/P ratio, such as networking ultraphosphate,  $Q^3$  (O/P =

<sup>†</sup> This paper is reprinted with permission from John Wiley and Sons of reference [34]. We acknowledge John Wiley and Sons for the permission.

2.5), chain-like metaphosphate,  $Q^2$  (O/P = 3.0), dimer-like pyrophosphate,  $Q^1$  (O/P = 3.5), and isolated orthophosphate,  $Q^0$  (O/P = 4.0) [14], where  $Q^n$  denotes tetrahedral  $PO_4$  unit with  $n$  bridging oxygens. To the best of our knowledge, however, most studies on fluoride–phosphate glasses have focused on the metaphosphate (O/P = 3.0) composition, whereas very few studies have focused on the effects of the O/P ratio. In this study, we investigate the influence of the O/P ratio on the optical properties of fluoride–phosphate glasses and discuss the results based on the structural analysis of the glass.

## 2 Experimental Procedures

Fluoride–phosphate glasses were synthesized using an ordinal melt-quenching technique. The raw materials of  $Ca(PO_3)_2$  (Rasa Industries, Ltd., Tokyo, Japan),  $AlF_3$  (Morita Chemical Industries Co., Ltd., Osaka, Japan),  $CaF_2$  (Hakushin Chemical Laboratory Co., Ltd., Tokyo, Japan),  $BaF_2$  (Hakushin Chemical Laboratory Co., Ltd., Tokyo, Japan), and  $BaCO_3$  (Nippon Chemical Industrial Co., Ltd., Tokyo, Japan) were weighed and mixed to obtain a glass weight of 100 g and then melted under the ambient atmosphere at 1223 K for 1 h in a platinum crucible. The glass compositions synthesized in this study are listed in Table 1. Hereinafter, the sample names of the  $Ca(PO_3)_2$ – $AlF_3$ – $CaF_2$ – $BaF_2$ – $BaO$  glasses are abbreviated as OPX, where  $X$  denotes the O/P ratio. A platinum lid was used during melting to prevent volatilization from the molten glass. After stirring and homogenization with a platinum propeller, the mixtures were poured into a steel mold, rapidly cooled, and immediately transferred to an annealing furnace maintained near the glass transition temperature,  $T_g$ . After holding at approximately  $T_g$  for 3 h, the glass was slowly cooled to room temperature at a rate of 16 K/h. The compositions of the glass samples were quantitatively analyzed by X-ray fluorescence (XRF) analysis, ZSX Primus II (Rigaku Corp., Tokyo, Japan). The impurities of the glass samples were quantitatively analyzed

by inductively coupled plasma–mass spectrometry (ICP–MS), Agilent 7700 × (Agilent Technologies Inc., California, United States of America). For the ICP–MS analysis, the glass samples were dissolved by acid decomposition method. The crushed glass was placed in a platinum cell, and thermogravimetry-differential thermal analysis measurements, Thermo plus EVO2 TG8121 (Rigaku Corp., Tokyo, Japan), were performed at a heating rate of 10 K/min in the ambient atmosphere. The glass density was determined using the Archimedes method with deionized water as the immersion medium. For optical measurements, the glass was optically polished, and transmittance spectra were obtained in the range of 200–700 nm using a UV–Vis–NIR spectrophotometer, UH4150 (Hitachi High-Tech Science Corp., Tokyo, Japan), and in the range of 120–300 nm using a vacuum UV (VUV) spectrophotometer, KV-2004J (Bunkoukeiki Co., Ltd., Tokyo, Japan). The refractive index dispersion of the glass was measured using a Kalnew precision refractometer, KPR-3000 (Shimadzu Corp., Kyoto, Japan), at 11 wavelengths (i, h, g, F, e, d, C, r, and t lines and 1310 and 1550 nm). IR reflection spectra were measured using microscopic Fourier transform IR spectroscopy, Nicolet iN10 (Thermo Fisher Scientific Inc., Massachusetts, United states of America), in the range of 400–4000  $cm^{-1}$  with reference to a gold mirror. The absorption spectra were obtained through the Kramers–Kronig transformation of the reflection spectra. Unpolarized Raman scattering spectra were measured at an excitation wavelength of 532.11 nm using a micro Raman spectrometer, NRS-5000 (JASCO Corp., Tokyo, Japan).

## 3 Results

Table 2 shows the results of an XRF analysis of OPX glass. The analyzed composition shows that almost linear correlation with the nominal composition, and no significant decrease in F occurred. The analyzed composition tends to be about 1 at% lower in cations and about 5 at% higher in oxygen than the nominal composition. However, similar trends were observed for  $Al_2O_3$  (Nippon Light Metal Co., Ltd., Tokyo, Japan) and  $AlF_3$  (Morita Chemical Industries Co., Ltd., Osaka, Japan) powders measured as standard samples, so these discrepancies between nominal and analyzed values are due to some systematic error in the measurements not due to the sample. Therefore, the results of XRF show that there were no serious compositional changes by the evaporation of fluorine.

Table 3 lists the thermal properties, densities, and optical properties of the OPX glasses. The increase in  $T_g$  with

Table 1 Composition of OPX glasses

	Ca(PO <sub>3</sub> ) <sub>2</sub> (mol%)	CaF <sub>2</sub> (mol%)	BaF <sub>2</sub> (mol%)	BaO (mol%)	AlF <sub>3</sub> (mol%)	O/P
OP3.0	10	30	20	0	40	3.0
OP3.2	10	30	16	4	40	3.2
OP3.4	10	30	12	8	40	3.4
OP3.6	10	30	8	12	40	3.6
OP3.8	10	30	4	16	40	3.8
OP4.0	10	30	0	20	40	4.0

Table 2 Results of the quantitative analysis of glass composition by X-ray fluorescence (XRF)

	Nominal composition						Analyzed composition					
	P (at%)	Al (at%)	Ca (at%)	Ba (at%)	O (at%)	F (at%)	P (at%)	Al (at%)	Ca (at%)	Ba (at%)	O (at%)	F (at%)
OP3.0	5.0	10.0	10.0	5.0	15.0	55.0	3.5	8.6	8.8	4.1	19.4	55.6
OP3.2	5.1	10.1	10.1	5.1	16.2	53.5	3.7	8.6	8.8	3.9	20.4	54.6
OP3.4	5.1	10.2	10.2	5.1	17.4	52.0	3.9	8.4	8.6	4.0	22.3	52.9
OP3.6	5.2	10.3	10.3	5.2	18.6	50.5	4.0	8.5	8.7	4.0	23.3	51.4
OP3.8	5.2	10.4	10.4	5.2	19.8	49.0	4.0	8.4	8.6	4.0	24.8	50.1
OP4.0	5.3	10.5	10.5	5.3	21.1	47.4	4.0	8.5	8.6	4.0	26.0	48.8
Al <sub>2</sub> O <sub>3</sub>		40.0			60.0			33.4			66.5	0.1
AlF <sub>3</sub>		25.0				75.0		21.8			3.8	74.4

Table 3 Thermal and optical properties of OPX glasses

	$T_g$ (K)	$T_x$ (K)	$\Delta T$ (K)	$\rho$ (g/cm <sup>3</sup> )	$E_g$ (eV)	$n_d$	$\nu_d$
OP3.0	712	844	132	3.59	7.03	1.46381	89.2
OP3.2	716	834	118	3.57	7.06	1.46638	88.6
OP3.4	719	846	127	3.58	7.04	1.47072	87.5
OP3.6	733	863	130	3.60	6.96	1.47711	86.9
OP3.8	744	870	126	3.62	6.92	1.48436	85.7
OP4.0	746	871	125	3.64	6.77	1.48946	85.0

increasing O/P ratio is due to the decrease in fluorine content in the glass. In the case of fluoride ions of fluorophosphate glasses, only one cation is enough for charge compensation of terminal F, such as P–F bonds. In the case of oxide ions, however, at least two cations are required to compensate the negative charge of an oxide ion, except for P = O double bonds. Thus, electrostatic interactions among structural units, such as P(O, F)<sub>4</sub>, Al(O, F)<sub>n</sub>, and cations of Ca and Ba, are supposed to be stronger in oxygen-rich OPX glasses, resulting in higher viscosity and  $T_g$ . Similar to  $T_g$ , the crystallization onset temperature,  $T_x$ , also increases with an increase in the O/P ratio.  $\Delta T (= T_x - T_g)$  is often considered a measure of the thermal stability of glass against crystallization [15], [16], but no significant dependence on the O/P ratio is observed. The glass density increases slightly with increasing O/P ratio.

Figure 1 shows the 10-mm-thick internal optical transmittance spectra of OP3.0 and OP4.0. There is no significant difference in the position of the absorption edge between OP3.0 and OP4.0; however, OP4.0 shows a lower transmittance at 300–400 nm than OP3.0. As can be seen in the inset of Fig. 1, the 80% transmission wavelength,  $\lambda_{80}$ , does not change significantly with the O/P ratio at O/P = 3.0–3.4, but it exhibits drastic redshifts with the O/P ratio at O/P = 3.6–4.0.

Figure 2 shows the optical absorption spectra of OP3.0

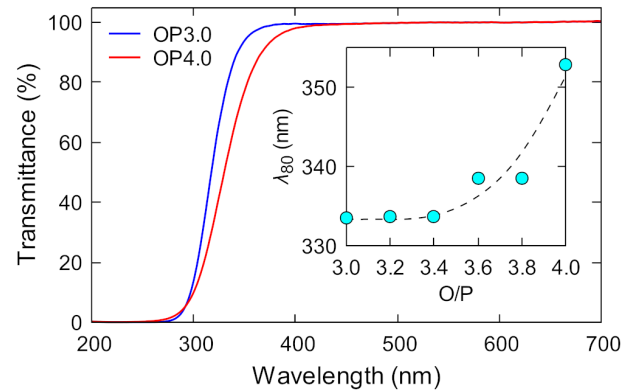


Fig. 1 Internal optical transmittance spectra (10 mm thick) of OP3.0 and OP4.0 glasses. The inset shows the O/P dependence of  $\lambda_{80}$ . The dashed line is shown to guide the eye.

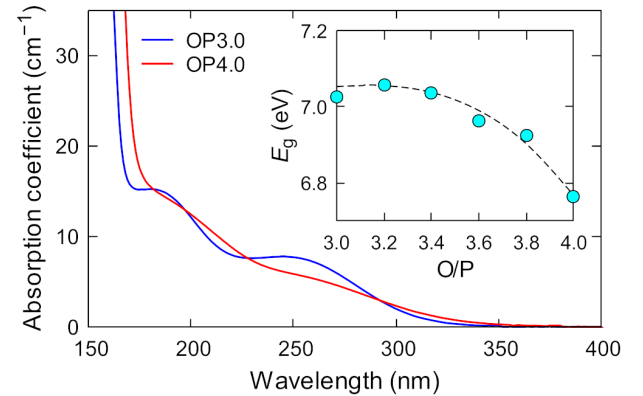


Fig. 2 Optical absorption spectra of OP3.0 and OP4.0 glasses in the vacuum ultraviolet (VUV) region. The inset shows the O/P dependence of  $E_g$ . The dashed line is shown to guide the eye.

and OP4.0 in the VUV region. The large absorption below 170 nm is the intrinsic interband absorption of the glass, and the absorption edge of OP4.0 is located in a longer wavelength region than that of OP3.0. The bandgap energy,  $E_g$ , is estimated from the Tauc plot according to the following equation, and the results are listed in Table 3:

$$\alpha h\nu = A(h\nu - E_g)^2 \quad (1)$$

where  $\alpha$ ,  $h$ ,  $\nu$ , and  $A$  are the absorption coefficient, Planck's constant, light frequency, and an energy-independent constant, respectively. The values of  $E_g$  for OPX glasses are close to those of other fluoride–phosphate glasses reported in the literature [4]. As shown in the inset of Fig. 2,  $E_g$  is almost constant at O/P = 3.0–3.4; however, at O/P = 3.6–4.0, it decreases rapidly as the O/P ratio increases.

Figure 3(a) shows the results of the spectral deconvolution of the absorption spectra of OP3.0 and OP4.0. The absorption spectra can be successfully reproduced with three Gaussian functions. The absorption near 180 and 260 nm is due to the charge-transfer state (CTS) of O 2p  $\rightarrow$  Fe<sup>3+</sup> 3d [2], [17], [18], where Fe ions are trace impurities present in the glass. Because the CTS is a parity-allowed transition, it has a large absorption coefficient, even at low concentrations of Fe<sup>3+</sup> ions. Table 4 summarizes the results of the ICP–MS analysis of the OPX glasses. It can be seen that Fe is present as a trace impurity in the glass at a concentration of approximately 20 mg/kg in each sample, and the contents of other

transition metals and Pt are significantly lower than that of Fe. Therefore, the effect of impurity elements other than Fe on the UV absorption is considered negligible.

The O/P dependence of the absorption peak positions near 180 and 260 nm is shown in Fig. 3(b). Neither peak position shows a significant change in the range of O/P = 3.0–3.4, but both peaks shift drastically toward lower wave numbers with an increase in the O/P ratio from 3.6 to 4.0. As shown in Fig. 3(a), the absorption in the region below 5 eV is dominated by the CTS of O 2p  $\rightarrow$  Fe<sup>3+</sup> 3d and is almost unaffected by the inherent absorption. Therefore, it is considered that the decrease in transmittance at 300–400 nm shown in Fig. 1 is due to the redshift of the CTS absorption as the O/P ratio increases. Figure 4(a) shows the refractive index dispersion of OPX glasses. As indicated in Table 3, as the O/P ratio increases, the refractive index increases, and the Abbe number decreases. Here, the Abbe number is defined as  $\nu_d = (n_d - 1)/(n_F - n_C)$ , where  $n_d$ ,  $n_F$ , and  $n_C$  are the refractive indices at d (587.56 nm), F (486.1 nm), and C

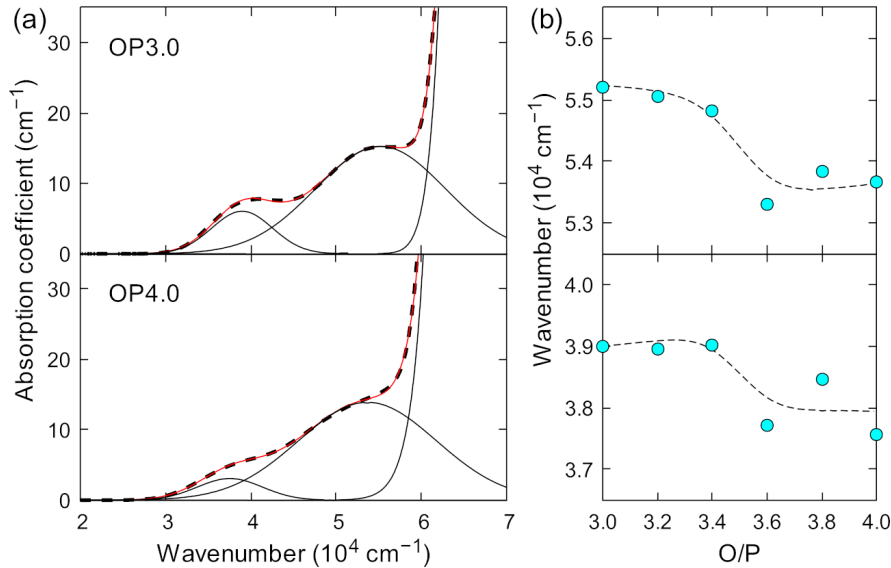


Fig. 3 (a) Spectral deconvolution of the optical absorption spectra for OP3.0 and OP4.0 glasses; (b) relationships between the peak positions and O/P ratio. The dashed and solid lines in (a) are the experimental and fitted data, respectively, and the dashed lines in (b) are guides for the eye.

Table 4 Results of the quantitative analysis of trace impurities by inductively coupled plasma–mass spectrometry (ICP–MS)

	Cr (mg/kg)	Mn (mg/kg)	Fe (mg/kg)	Co (mg/kg)	Ni (mg/kg)	Cu (mg/kg)	Mo (mg/kg)	Pt (mg/kg)
OP3.0	1.3	0.2	21.9	< 0.1	0.3	0.2	< 0.1	0.5
OP3.2	1.0	0.1	16.9	< 0.1	0.2	< 0.1	< 0.1	0.2
OP3.4	1.2	0.1	20.8	< 0.1	0.2	< 0.1	< 0.1	< 0.1
OP3.6	1.3	0.2	21.3	< 0.1	0.2	< 0.1	< 0.1	< 0.1
OP3.8	1.2	0.1	18.7	< 0.1	0.1	< 0.1	< 0.1	< 0.1
OP4.0	1.1	0.1	17.5	< 0.1	0.1	< 0.1	< 0.1	< 0.1

(656.3 nm) lines, respectively. Figure 4(b) shows the correlation between  $n_d$  and O/P ratio. It is noted that Fig. 4(b) shows that  $n_d$  increases nonlinearly with the O/P ratio: The increase of  $n_d$  with respect to the O/P ratio is greater at

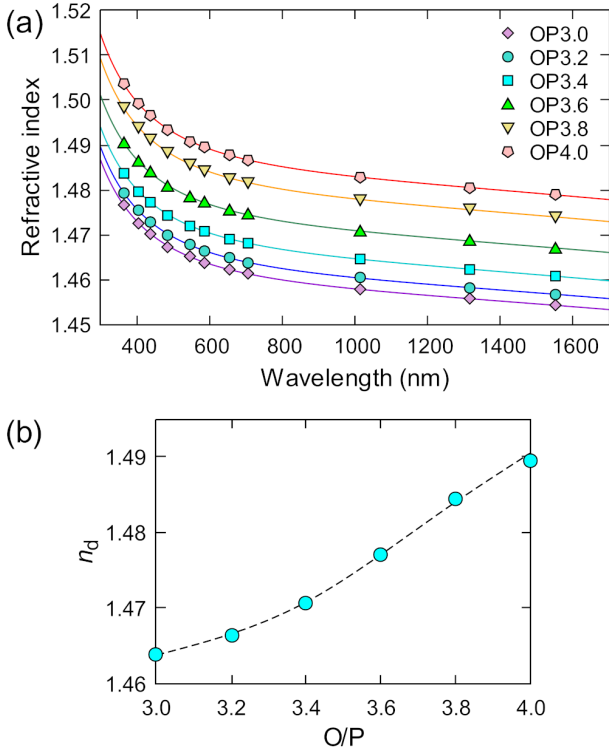


Fig. 4 (a) Refractive index dispersion of OPX glasses; (b) O/P dependence of  $n_d$ . The solid lines in (a) represent curves fitted using the Lorentz model, and the dashed line in (b) is guide for the eye.

O/P = 3.6–4.0 than at O/P = 3.0–3.4. The refractive index dispersion is fitted using the Lorentz model, as represented by the following equation:

$$(n + jk)^2 = 1 + \frac{e^2}{\varepsilon_0 m} \sum_i \frac{N_i}{(\omega_i^2 - \omega^2 - j\omega\gamma_i)} \quad (2)$$

where  $n$  is the refractive index,  $j$  is the pure imaginary complex number,  $k$  is the extinction coefficient,  $e$  is the elementary charge,  $\varepsilon_0$  is the electric permittivity of a vacuum,  $m$  is the mass of the electron,  $i$  is the type of oscillator,  $N_i$  is the number density of the oscillator,  $\omega$  is the angular frequency,  $\omega_i$  is the resonance frequency, and  $\gamma_i$  is the damping coefficient. Here,  $k$  and  $\gamma_i$  are assumed to be zero because the samples are optically transparent at the measured wavelength. Additionally, Eq. (2) can be simplified as the following equation, assuming that there are only two resonance terms in the UV and IR regions:

$$n^2 = 1 + \frac{e^2}{\varepsilon_0 m} \left( \frac{N_{UV}}{\omega_{UV}^2 - \omega^2} + \frac{N_{IR}}{\omega_{IR}^2 - \omega^2} \right) \quad (3)$$

where  $N_{UV}$  and  $N_{IR}$  are the number densities of oscillators in the UV and IR regions, respectively, and  $\omega_{UV}$  and  $\omega_{IR}$  are the resonance frequencies in the UV and IR regions, respectively. As shown in Fig. 4(a), the refractive index dispersion of OPX glasses can be well represented by the two-term Lorentz model given in Eq. (3).

Figure 5 shows the O/P ratio dependence of the fitting

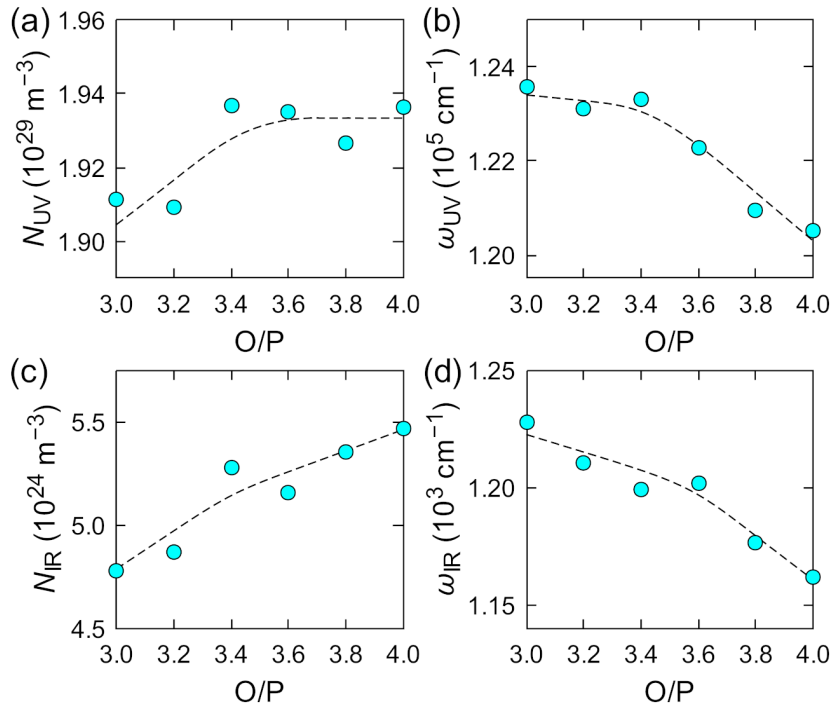


Fig. 5 Dispersion parameters of the OPX glasses: (a)  $N_{UV}$ , (b)  $\omega_{UV}$ , (c)  $N_{IR}$ , and (d)  $\omega_{IR}$ . The dashed lines are guides for the eye.

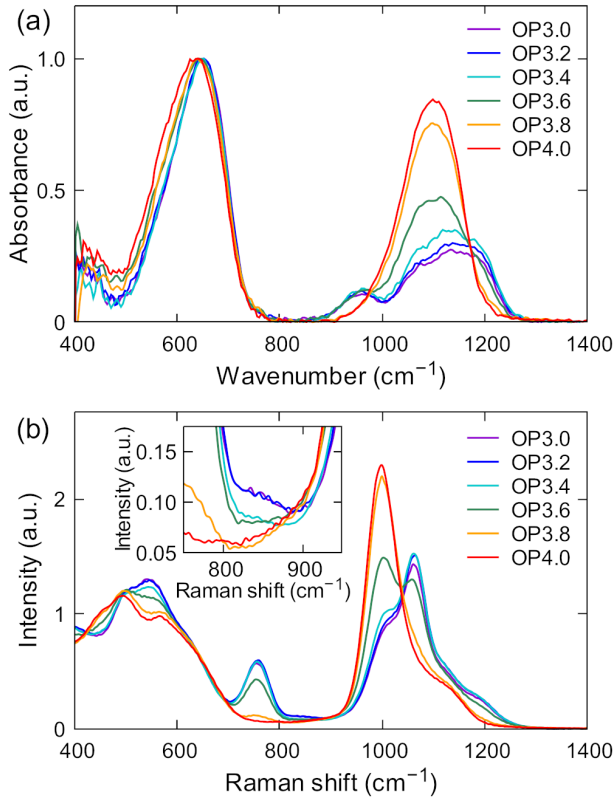


Fig. 6 (a) Infrared (IR) absorption and (b) Raman scattering spectra of the OPX glasses. The inset in (b) shows an enlarged view of the OPX glasses.

parameters determined using Eq. (3). As O/P increases,  $N_{UV}$  seems to increase from O/P = 3.0 to 3.4 but remains almost constant at O/P = 3.6–4.0 (Fig. 5(a)). On the other hand,  $\omega_{UV}$  shifts to lower wave numbers as the O/P ratio increases, and the slope becomes considerably larger at O/P = 3.6–4.0 than that at O/P = 3.0–3.4 (Fig. 5(b)). The dependence of  $\omega_{UV}$  on the O/P ratio is consistent with the compositional change of  $E_g$  presented in Table 3 and Fig. 2. The above results indicate that the increase in the refractive index with the increase in the O/P ratio at O/P = 3.0–3.4 and O/P = 3.6–4.0 is mainly due to the increase in  $N_{UV}$  and the shift in  $\omega_{UV}$ , respectively. As for the oscillator parameters in IR region, with an increase in the O/P ratio,  $N_{IR}$  increases almost monotonically, and  $\omega_{IR}$  shifts to lower wave numbers, but the slope of  $\omega_{IR}$  at O/P = 3.6–4.0 is slightly larger than that at O/P = 3.0–3.4. Therefore, the compositional dependence of the dispersion parameters in the UV and IR regions is considered to reflect changes in the electronic states and network structures of the OPX glasses, respectively.

Figure 6(a) shows the IR absorption spectra of the OPX glasses. There is no significant change in the spectrum at O/P = 3.0–3.4; however, at O/P = 3.6–4.0, the peak at 650  $\text{cm}^{-1}$  shifts to a slightly lower wave number with an increase in the O/P ratio. In addition, the intensities at 950 and 1200  $\text{cm}^{-1}$  decrease, whereas those at 1100  $\text{cm}^{-1}$  increase. Because

the spectrum in the range of 800–1250  $\text{cm}^{-1}$  is attributed to the structure of the phosphate units, these changes in the spectrum at O/P = 3.6–4.0 reflect a drastic structural change in the phosphate groups that form the glass network. As shown in Fig. 7(a), the IR absorption spectrum at 800–1250  $\text{cm}^{-1}$  can be deconvoluted into four Gaussian functions. Band A (1150–1190  $\text{cm}^{-1}$ ) corresponds to asymmetric stretching ( $\nu_{as}$ ) of P–O bonds in  $\text{P}\emptyset_2\text{O}_2^-$  ( $Q^2$ ) units [10], [13], [19], band B (1130  $\text{cm}^{-1}$ ) is  $\nu_{as}$  of P–O bonds in  $\text{P}\emptyset\text{O}_3^{2-}$  ( $Q^1$ ) units [10], [13], [19], [20], band C (1080  $\text{cm}^{-1}$ ) is the symmetric stretching ( $\nu_s$ ) of P–O bonds in  $\text{P}\emptyset\text{O}_3^{2-}$  ( $Q^1$ ) units and  $\nu_{as}$  of P–O bonds in  $\text{PO}_4^{3-}$  ( $Q^0$ ) units [10], [13], [19] and band D (960  $\text{cm}^{-1}$ ) is  $\nu_{as}$  of P–O–P bonds [10], [19], [20]. Here,  $\emptyset$  is bridging oxygen. The absence of a band at 1350  $\text{cm}^{-1}$  assigned to  $\nu_s$  of P = O double bonds in  $\text{P}\emptyset_3\text{O}$  ( $Q^3$ ) units [14] indicates that the fraction of  $Q^3$  units is very small in the OPX glasses. As shown in Fig. 7(a), the peak position of band A ( $\nu_{as}$  P–O in  $Q^2$ ) is located at 1189  $\text{cm}^{-1}$  in the OP3.0 glass and 1156  $\text{cm}^{-1}$  in OP4.0 glass, showing a shift to a lower wave number as the O/P ratio increases. This suggests a decrease in the length of the phosphate chains containing  $Q^2$  units with increasing O/P ratio [21]. The fraction of each peak area in Fig. 7(a) is shown in part (b). The fractions of bands A ( $\nu_{as}$  P–O in  $Q^2$ ) and D ( $\nu_{as}$  P–O–P) are largely constant at O/P = 3.0–3.4; however, at O/P = 3.6–4.0, they decrease monotonically as the O/P ratio increases. On the other hand, the fraction of band C ( $\nu_s$  P–O in  $Q^1$ ,  $\nu_{as}$  P–O in  $Q^0$ ) increases with the increase in the O/P ratio from 3.6 to 4.0. The fraction of band B ( $\nu_{as}$  P–O in  $Q^1$ ) does not show a clear dependence on the O/P ratio.

Figure 6(b) shows the Raman scattering spectra of the OPX glasses. Similar to the IR absorption spectra, no significant change is observed in the Raman spectra at O/P = 3.0–3.4; however, with an increase in the O/P ratio from 3.6 to 4.0, the intensities at 540, 750, 1060, and 1200  $\text{cm}^{-1}$  decrease, whereas those at 460 and 1000  $\text{cm}^{-1}$  increase. Figure 7(c) shows the result of spectral deconvolution of the Raman spectra at 800–1250  $\text{cm}^{-1}$  using four Gaussian functions. Band E (1160–1180  $\text{cm}^{-1}$ ) is  $\nu_s$  of P–O bonds in  $\text{P}\emptyset_2\text{O}_2^-$  ( $Q^2$ ) units [6], [10], [13], [19], [22], band F (1110  $\text{cm}^{-1}$ ) is  $\nu_{as}$  of P–O bonds in  $\text{P}\emptyset\text{O}_3^{2-}$  ( $Q^1$ ) units [6], [10], [22], band G (1050  $\text{cm}^{-1}$ ) is  $\nu_s$  of P–O bonds in  $\text{P}\emptyset\text{O}_3^{2-}$  ( $Q^1$ ) units [10], [13], [19], [22] and pyrophosphate  $\text{P}_2\text{O}_7^{4-}$  groups [19], and band H (1000–1020  $\text{cm}^{-1}$ ) is  $\nu_s$  of P–O bonds in  $\text{PO}_4^{3-}$  ( $Q^0$ ) units [6], [10], [13], [19], [22]. The fraction of each peak area in Fig. 7(c) is shown in Fig. 7(d). The ratio of each peak area is almost constant at O/P = 3.0–3.4; however, at O/P = 3.6–4.0, the fractions of bands E ( $\nu_s$  P–O in

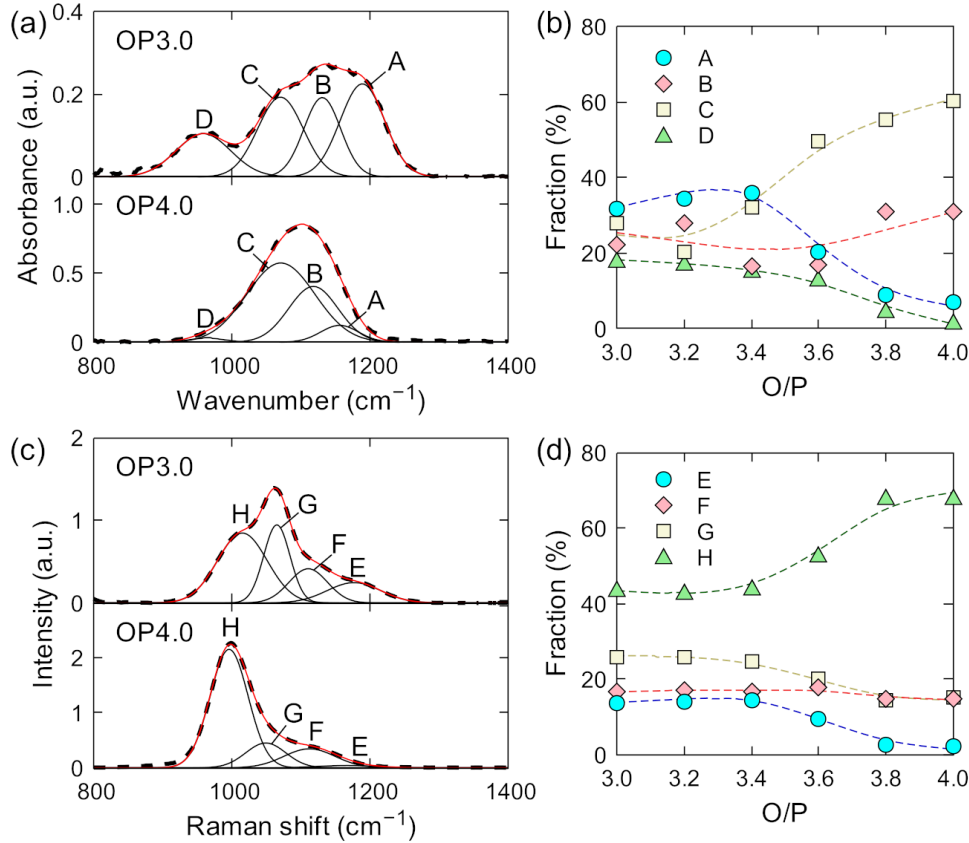


Fig. 7 Spectral deconvolution of (a) infrared (IR) absorption and (c) Raman scattering spectra for the OP3.0 and OP4.0 glasses, and the fraction of each peak area in the (b) infrared (IR) absorption and (d) Raman scattering spectra. The dashed and solid lines in (a, c) are the experimental and fitted data, respectively, and the dashed lines in (b, d) are guides for the eye.

Table 5 Assignments of infrared (IR) and Raman bands attributed to phosphate units in OPX glasses

IR				Raman			
Band	Wavenumber (cm <sup>-1</sup> )	Assignment	Ref.	Band	Wavenumber (cm <sup>-1</sup> )	Assignment	Ref.
A	1090–1150	$\nu_{as}$ P–O in $Q^2$	[10], [13], [19]	E	1160–1180	$\nu_s$ P–O in $Q^2$	[6], [10], [13], [19], [22]
B	~1130	$\nu_{as}$ P–O in $Q^1$	[10], [13], [19], [20]	F	~1100	$\nu_{as}$ P–O in $Q^1$	[6], [10], [22]
C	~1080	$\nu_s$ P–O in $Q^1$	[10], [13], [19]	G	~1050	$\nu_s$ P–O in $Q^1$	[10], [13], [19], [22]
		$\nu_{as}$ P–O in $Q^0$	[10], [13], [19]			$\nu_s$ $P_2O_7^{4-}$	[19]
D	~960	$\nu_{as}$ P–O–P	[10], [19], [20]	H	1000–1020	$\nu_s$ P–O in $Q^0$	[6], [10], [13], [19], [22]

$Q^2$ ) and G ( $\nu_s$  P–O in  $Q^1$ ,  $\nu_s$   $P_2O_7^{4-}$ ) decrease, and that of band H ( $\nu_s$  P–O in  $Q^0$ ) increase as the O/P ratio increases. On the other hand, band F shows an almost constant fraction regardless of the O/P ratio. The assignments of IR and Raman bands attributed to phosphate units in OPX glasses are summarized in Table 5.

The results in Fig. 7 strongly indicate a structural change of  $Q^2$  units to  $Q^0$  units with an increase in the O/P ratio at O/P = 3.6–4.0. The Raman spectra additionally support the breakage of the phosphate chains with increasing O/P ratio because the band at 750 cm<sup>-1</sup>, which is assigned to the symmetric stretching mode of P–O–P bonds in the phosphate

chains [6], [10], [19], [22], decreases in intensity with the O/P ratio at O/P = 3.6–4.0 (Fig. 6(b)). In addition, a slight band is confirmed at 850 cm<sup>-1</sup> in the Raman spectra (inset of Fig. 6(b)), and its intensity decreases as the O/P ratio increases, almost disappearing at O/P = 3.6–4.0. Because this band is attributed to the symmetric stretching of F–P–F bonds [6], [23], it indicates that P–F bonds are present at low O/P ratios. The symmetric stretching vibration of P–F bond is reported to appear around 760 cm<sup>-1</sup> [6], [13], [23], but it is difficult to evaluate it independently because it overlaps with the peak of the symmetric stretching vibration of P–O–P (750 cm<sup>-1</sup>).

The evaluation of the low-frequency region ( $< 700 \text{ cm}^{-1}$ ) in the IR and Raman spectra of OPX glasses is more complicated. In aluminofluoride-phosphate systems, various modes due to the Al-(O, F) and P-(O, F) networks overlap in this region, and their frequencies also depend on the degree of polymerization [24]. The IR bands due to the vibrations of  $\text{AlO}_6$ ,  $\text{AlO}_4$ ,  $\text{AlF}_6$ , and  $\text{AlF}_4$  appear at 535, 730, 540–570, and  $620 \text{ cm}^{-1}$ , respectively [25], and the asymmetric stretching modes of the Al-F-Al groups appear at 630 and  $680 \text{ cm}^{-1}$  [13]. Furthermore, in the IR absorption spectra, the bending vibrations of O-P-O units and  $\delta(\text{PO}_2^-)$  modes of  $(\text{PO}_2^-)_n$  chains show a band at approximately  $480 \text{ cm}^{-1}$ , and the band at  $540 \text{ cm}^{-1}$  is described as a fundamental frequency of  $Q^0$  units or as harmonics of P = O bending vibrations [20]. In Raman spectroscopy, the vibrations of  $\text{AlF}_6$  and  $\text{AlF}_4$  units appear at 570 and  $625 \text{ cm}^{-1}$ , respectively [13], and the vibrations of  $\text{F}_3\text{Al-O-AlF}_3$  groups appear at  $530 \text{ cm}^{-1}$  [13]. In addition, the bending mode of O-P-O in  $Q^0$  units, bending mode of phosphate chains, and symmetric stretching mode of P-O-P bonds in  $Q^2$  units show Raman bands at approximately 440, 560, and  $620 \text{ cm}^{-1}$ , respectively [19]. From the above, the shift of the IR absorption peak at  $650 \text{ cm}^{-1}$  with an increase in the O/P ratio (Fig. 6(a)) may reflect structural changes, such as a decrease in P-F bonds, an increase in  $Q^0$  units, and a transformation from  $\text{AlF}_6$  and  $\text{AlF}_4$  to  $\text{Al(O, F)}_6$ . In addition, the decrease in intensity at  $550 \text{ cm}^{-1}$  and increase at  $480 \text{ cm}^{-1}$  in the Raman spectra (Fig. 6(b)) possibly reflect the structural changes of phosphate groups, such as the increase in  $Q^0$  units and breakage of the phosphate chains with the increase in the O/P ratio.

## 4 Discussion

The IR and Raman spectroscopy results strongly indicate that the increase in the O/P ratio from 3.6 to 4.0 leads to the breakage of the phosphate chains, causing a decrease in  $Q^2$  units and an increase in isolated  $Q^0$  units. The increase in  $N_{\text{IR}}$  and decrease in  $\omega_{\text{IR}}$  with increasing O/P ratio (Figs. 5(c, d)) are also consistent with the spectral changes caused by the decrease in  $Q^2$  units and increase in  $Q^0$  units (Fig. 6(a)). This nonlinear structural change with the variation in the O/P ratio can be understood by considering the structure of phosphate glass, which is well described using the O/P ratio [14]. At O/P = 3.0–3.5, metaphosphate groups  $[(\text{PO}_3)_n]$  are obtained, and the structure can be described as chains formed by  $\text{PO}_4$  tetrahedra. In contrast, when the O/P ratio is between 3.5 and 4.0, isolated orthophosphate units ( $\text{PO}_4^{3-}$ ) are generated. It should be noted that these orthophosphate

units are separated from other  $\text{P(O, F)}_4$  tetrahedra but are expected to be linked to Al-(O, F) polyhedra because previous structural analyses of fluoride-phosphate glass have shown that  $\text{Al(O, F)}_6$  octahedra interconnect with phosphate monomers and dimers [26], [27]. In this study, however, oxygens in P-O-Al bonds are classified as non-bridging oxygens because the differences in electronegativities between Al (1.61) and O (3.44) are significantly larger than that between P (2.19) and O (3.44), resulting in more the ionicity of Al-O bonds than P-O bonds [28].

Although OPX glasses have a much lower oxygen content than fluorine content, structures in phosphate groups are strongly dependent on the O/P ratio, similar to phosphate glass. Therefore, it is suggested that P preferentially coordinates with oxygen, and this is also supported by the fact that the Raman intensity of F-P-F bonds is very weak compared with that of P-O-related bands (Fig. 6(b)). Such selectivity has also been reported in oxyfluoroborate glass, and its origin was discussed using the concept of electronegativity by Shinozaki et al [29]. The Pauling electronegativity values are Ba (0.89) < Ca (1.00) < Al (1.61) < P (2.19) < O (3.44) < F (3.98) [28]. Ba and Ca, which have low electronegativities, strongly attract fluorine and preferentially form ionic bonds. In contrast, P, which has a higher electronegativity than other cations, is more likely to form covalent bonds with oxygen, which has a more similar electronegativity than fluorine.

From the results of IR and Raman spectroscopy, almost no structural change was observed at O/P = 3.0–3.4, but significant structural changes were confirmed at O/P = 3.6–4.0. One possible explanation for this nonlinear trend is the effect of P-F bonds. Although the intensity of the Raman peak is small, Fig. 6(b) suggests the presence of F-P-F bonds at O/P = 3.0–3.4, and its intensity decreases with the increase of O/P ratio. Therefore, at O/P = 3.0–3.4, it is suggested that terminal fluorines in P-F bonds are replaced by oxygen as the O/P ratio increases. According to Ref. [26], fluorine preferentially replaces bridging oxygen on the phosphate tetrahedra [26]. If so, when the O/P ratio increases at O/P = 3.0–3.4, the introduced oxygen is expected to preferentially replace the fluorine in the P-F bonds to form the bridging P-O-P bonds. From Fig. 7, it can be seen that the fraction of IR band A ( $\nu_{\text{as}} \text{P-O}$  in  $Q^2$ ) and Raman band E ( $\nu_s \text{P-O}$  in  $Q^2$ ) slightly increase with O/P ratio at O/P = 3.0–3.4, supporting the formation of bridging P-O-P bonds by F  $\rightarrow$  O substitution. Similarly, it is also expected that IR band D ( $\nu_{\text{as}} \text{P-O-P}$ ) and Raman band at  $750 \text{ cm}^{-1}$  ( $\nu_s \text{P-O-P}$ ) increase with O/P ratio at O/P = 3.0–3.4, but the results



do not show a clear increase. This might be due to the overlap of these bands with vibrational components originating from the fluorophosphate units because it has been reported that the F–P–F and P–F bonds exhibit vibrational peaks at  $980\text{ cm}^{-1}$  in IR spectra [11], [25], and  $760\text{ cm}^{-1}$  in Raman spectra [6], [13], [23], respectively. At O/P = 3.0–3.4, the fraction and peak intensity in vibrational spectra of these fluorophosphate units should decrease with increasing O/P ratio.

According to the previous study [13], [23], the vibrational energy of non-bridging oxygen connected with P in  $\text{P}(\text{O}, \text{F})_4$  strongly depends on the number of non-bridging oxygens. This is because the bond order of terminal oxygen is averaged over the total number of non-bridging oxygens, so  $\text{P}\ddot{\text{O}}\text{O}_2\text{F}^-$ ,  $\text{PO}_2\text{F}_2^-$ , and  $\text{P}\ddot{\text{O}}_2\text{O}_2^-$  ( $Q^2$ ) units have almost the same bond order of 1.5 between P and the terminal oxygen atoms. Similarly, less polymerized  $\text{PO}_3\text{F}^{2-}$  and  $\text{P}\ddot{\text{O}}\text{O}_3^{2-}$  ( $Q^1$ ) units would have almost the same bond order as 1.33. Therefore, even if the terminal fluorines in the P–F bonds are replaced with bridging oxygens at O/P = 3.0–3.4, it is estimated that the vibrational energy is hardly changed. At O/P = 3.6–4.0, on the other hand, there should be almost no P–F bonds remaining due to the substitution to P–O–P bonds, so the oxygens introduced by increasing the O/P ratio preferentially form P–O<sup>-</sup> and P–O–Al bonds, leading the drastic structural change of phosphate units ( $Q^2 \rightarrow Q^0$ ).

Finally, we discuss the relationship between the structural changes in the OPX glasses and their optical properties. Using the concept of optical basicity proposed by Duffy and Ingram, the optical basicities of the  $Q^2$ ,  $Q^1$ , and  $Q^0$  units are 0.50, 0.57, and 0.63, respectively [30]. This indicates that the electron-donating ability of oxygen increases as the number of non-bridging oxygen atoms in the  $\text{PO}_4$  tetrahedron increases. This is because non-bridging oxygen generally has a smaller binding energy of outer electrons than bridging oxygen, resulting in a higher energy level of the O 2p orbital, which forms the upper valence states of the glass [31], [32]. In the OPX glasses, it is strongly expected that the energy level of the O 2p orbital shifts to a higher energy owing to the non-bridging oxygen generated with the increase in the O/P ratio at 3.6–4.0. The high-energy shift of the O 2p level reduces the transition energy to the conduction band, resulting in a decrease in the bandgap energy, as indicated in Table 3 and Fig. 2. This mechanism is also important for the refractive index dispersion because the redshift of the intrinsic resonance frequency,  $\omega_{UV}$ , can be explained in the same manner. As for the CTS transition band, the relationship between the electron-donating ability

of ligand anions and the CTS transition energy has been discussed in other studies [18], [33]. Considering this, the nonlinear decrease in the CTS transition energy from O 2p to  $\text{Fe}^{3+}$  3d (Fig. 3) can also be explained by the drastic increase in the electron-donating ability of oxygen by the generation of non-bridging oxygen at O/P = 3.6–4.0. As for the refractive index, Fig. 4(b) clearly shows that the increase of  $n_d$  with respect to the O/P ratio is greater at O/P = 3.6–4.0 than at O/P = 3.0–3.4. At O/P = 3.0–3.4, it is estimated that  $n_d$  increases simply due to the increase in the number density of oxide ions with higher polarizability than fluoride ions because there is no significant change in the  $Q^n$  distribution. On the other hand, at O/P = 3.6–4.0, in addition to the effect of an increase in the number density of oxide ions, the increase in optical basicity (number density of non-bridging oxygens) caused by a drastic change in the  $Q^n$  distribution should contribute to increase  $n_d$ .

## 5 Conclusion

$\text{Ca}(\text{PO}_3)_2\text{-AlF}_3\text{-CaF}_2\text{-BaF}_2\text{-BaO}$  glasses were prepared using the melt-quenching method, and the effects of the O/P ratio on the absorption spectrum and refractive index dispersion were evaluated. The bandgap energy determined from the intrinsic interband absorption edge was almost constant at approximately 7.0 eV at O/P = 3.0–3.4, but it rapidly decreased to 6.77 eV with the increase of O/P ratio at 3.6–4.0. Furthermore, the glass contained approximately 20 mg/kg Fe ions, and absorption peaks due to CTS from O 2p to  $\text{Fe}^{3+}$  3d were observed at approximately 180 and 260 nm; their peak positions also showed a redshift as the O/P ratio increased from 3.6 to 4.0. We also investigated the refractive index dispersion of the glass using the Lorentz model and clarified the nonlinear O/P dependence of refractive index  $n_d$ , the number density of oscillators, and resonance frequencies. IR and Raman spectroscopy suggested that, at O/P = 3.0–3.4, P–F bonds were substituted by bridging P–O–P bonds with an increase of O/P ratio, whereas at O/P = 3.6–4.0, the  $Q^2$  units drastically decreased, and  $Q^0$  units were generated as the O/P ratio increased, indicating the breakage of phosphate chains in the glass. From these results, it was concluded that the nonlinear changes in the optical properties with respect to the O/P ratio were due to an increase in non-bridging oxygen associated with the breakage of the phosphate chains: The increase in non-bridging oxygen with a high electron-donating ability enhanced the energy level of the upper valence band, resulting in a decrease in the transition energies from the O 2p level to the conduction band and

Fe<sup>3+</sup> 3d level.

**Acknowledgment.** The authors acknowledge M. Fujiwara (Nikon Corp.) and I. Sato (Nikon Corp.) for their help with the ICP–MS analysis and K. Kato (Nikon Corp.) for their assistance with the VUV measurements.

## References

- [1] D. Ehrhart and W. Seeber, "Glass for high performance optics and laser technology," *Journal of Non-Crystalline Solids*, vol. 129, no. 1–3, pp. 19–30, 1991.
- [2] D. Ehrhart, M. Carl, T. Kittel, M. Müller, and W. Seeber, "High-performance glass for the deep ultraviolet range," *Journal of Non-Crystalline Solids*, vol. 177, pp. 405–419, 1994.
- [3] R. Lebullenger, L. A. O. Nunes, and A. C. Hernandez, "Properties of glasses from fluoride to phosphate composition," *Journal of Non-Crystalline Solids*, vol. 284, no. 1–3, pp. 55–60, 2001.
- [4] D. Ehrhart, "Phosphate and fluoride phosphate optical glasses—properties, structure and applications," *Physics and Chemistry of Glasses-European Journal of Glass Science and Technology Part B*, vol. 56, no. 6, pp. 217–234, 2015.
- [5] W. Jahn, "Mehrstoffsysteme zum aufbau optischer gläser," *Glastechnische Berichte*, vol. 34, pp. 107–120, 1961.
- [6] J. J. Videau, J. Portier, and B. Piriou, "Raman spectroscopic studies of fluorophosphate glasses," *Journal of Non-Crystalline Solids*, vol. 48, no. 2, pp. 385–392, 1982.
- [7] U. Bärenwald, M. Dubiel, W. Matz, and D. Ehrhart, "Structural models of the fluoroaluminate glass system Ba(PO<sub>3</sub>)<sub>2</sub>–CaF<sub>2</sub>–AlF<sub>3</sub>," *Journal of Non-Crystalline Solids*, vol. 130, no. 2, pp. 171–181, 1991.
- [8] L. F. Santos, M. Almeida R, V. K. Tikhomirov, and A. Jha, "Raman spectra and structure of fluoroaluminophosphate glasses," *Journal of Non-Crystalline Solids*, vol. 284, no. 1–3, pp. 43–48, 2001.
- [9] M. Nalin, S. J. L. Ribeiro, Y. Messaddeq, J. Schneider, and P. Donoso, "Scandium fluorophosphate glasses: a structural approach," *Comptes Rendus Chimie*, vol. 5, no. 12, pp. 915–920, 2002.
- [10] D. Möncke, D. Ehrhart, L. L. Velli, C. P. E. Varsamis, and E. I. Kamitsos, "Structural investigations of fluoride phosphate glasses," *Proceedings of XX International Congress on Glass*, Vols. P-10–030, pp. 1–6, 2004.
- [11] H. Sun, L. Zhang, S. Xu, S. Dai, J. Zhang, L. Hu, and Z. Jiang, "Structure and thermal stability of novel fluorophosphate glasses," *Journal of Alloys and Compounds*, vol. 391, no. 1–2, pp. 151–155, 2005.
- [12] D. Möncke, D. Ehrhart, L. L. Velli, C. P. E. Varsamis, E. I. Kamitsos, S. Elbers, and H. Eckert, "Comparative spectroscopic investigation of different types of fluoride phosphate glasses," *Physics and Chemistry of Glasses - European Journal of Glass Science and Technology Part B*, vol. 48, no. 6, pp. 399–402, 2007.
- [13] D. Möncke and H. Eckert, "Review on the structural analysis of fluoride-phosphate and fluorophosphate glasses," *Journal of Non-Crystalline Solids: X*, vol. 3, 100026, 2019.
- [14] R. K. Brow, "Review: the structure of simple phosphate glasses," *Journal of Non-Crystalline Solids*, Vols. 263–264, no. 1, pp. 1–28, 2000.
- [15] F. A. Santos, J. R. J. Delben, A. A. S. T. Delben, L. H. C. Andrade, and S. M. Lima, "Thermal stability and crystallization behavior of TiO<sub>2</sub> doped ZBLAN glasses," *Journal of Non-Crystalline Solids*, vol. 357, no. 15, pp. 2907–2910, 2011.
- [16] M. Çelikkilek, A. E. Ersundu, and S. Aydin, "Preparation and characterization of TeO<sub>2</sub>–WO<sub>3</sub>–Li<sub>2</sub>O glasses," *Journal of Non-Crystalline Solids*, vol. 378, pp. 247–253, 2013.
- [17] L. Liu, C. Liu, X. Wang, Z. G. Hu, R. K. Li, and C. T. Chen, "Impact of Fe<sup>3+</sup> on UV absorption of K<sub>2</sub>Al<sub>2</sub>B<sub>2</sub>O<sub>7</sub> crystals," *Solid state sciences*, vol. 11, no. 4, pp. 841–844, 2009.
- [18] D. Möncke and D. Ehrhart, "Charge transfer transitions in glasses - Attempt of a systematic review," *Optical Materials: X*, vol. 12, 100092, 2021.
- [19] A. Mogaš-Milanković, A. Šantić, S. T. Reis, K. Furić, and D. E. Day, "Mixed ion–polaron transport in Na<sub>2</sub>O–PbO–Fe<sub>2</sub>O<sub>3</sub>–P<sub>2</sub>O<sub>5</sub> glasses," *Journal of Non-Crystalline Solids*, vol. 342, no. 1–3, pp. 97–109, 2004.
- [20] C. Ivascu, A. T. Gabor, O. Cozar, L. Daraban, and I. Ardelean, "FT-IR, Raman and thermoluminescence investigation of P<sub>2</sub>O<sub>5</sub>–BaO–Li<sub>2</sub>O glass system," *Journal of Molecular Structure*, vol. 993, no. 1–3, pp. 249–253, 2011.
- [21] L. Koudelka, J. Klikorka, M. Frumar, M. Pisárčik, V. Kellö, V. D. Khalilev, V. I. Vakhrameev, and G. D. Chkhenkeli, "Raman spectra and structure of fluorophosphate glasses of (1–x)Ba(PO<sub>3</sub>)<sub>2</sub>–xLiRAIF<sub>6</sub>," *Journal of Non-Crystalline Solids*, vol. 85, no. 1–2, pp. 204–210, 1986.
- [22] R. K. Brow, D. R. Tallant, S. T. Myers, and C. C. Phifer, "The short-range structure of zinc polyphosphate glass," *Journal of Non-Crystalline Solids*, vol. 191, no. 1–2, pp. 45–55, 1995.
- [23] V. K. Bühler and W. Bues, "Schwingungsspektren von fluot-ophosphatschmelzen und -kristalle," *Zeitschrift für anorganische und allgemeine Chemie*, vol. 308, pp. 62–71, 1961.
- [24] P. Tarte, "Infra-red spectra of inorganic aluminates and characteristic vibrational frequencies of AlO<sub>4</sub> tetrahedra and AlO<sub>6</sub> octahedra," *Spectrochimica Acta Part A: Molecular Spectroscopy*, vol. 23, no. 7, pp. 2127–2143, 1967.
- [25] B. Karmakar, P. Kundu, and R. N. Dwivedi, "IR spectra and

- their application for evaluating physical properties of fluorophosphate glasses," *Journal of Non-Crystalline Solids*, vol. 289, no. 1-3, pp. 155-162, 2001.
- [26] R. K. Brow, Z. A. Osborne, and R. J. Kirkpatrick, "A multi-nuclear MAS NMR study of the short-range structure of fluorophosphate glass," *Journal of Materials Research*, vol. 7, no. 7, pp. 1892-1899, 1992.
- [27] D. Ehrt, "Structure and properties of fluoride phosphate glasses," *Proceedings SPIE*, vol. 1761, pp. 213-222, 1992.
- [28] L. Pauling, "The nature of the chemical bond. IV. The energy of single bonds and the relative electronegativity of atoms," *Journal of the American Chemical Society*, vol. 54, no. 9, pp. 3570-3582, 1932.
- [29] K. Shinozaki, S. Sukenaga, and K. Ohara, "Photoluminescence and structural similarity of crystals with oxide-fluoride stacking structure and oxyfluoride glass," *Journal of the Ceramic Society of Japan*, vol. 128, no. 12, pp. 1030-1037, 2020.
- [30] J. A. Duffy and M. D. Ingram, "An interpretation of glass chemistry in terms of the optical basicity concept," *Journal of Non-Crystalline Solids*, vol. 21, no. 3, pp. 373-410, 1976.
- [31] S. K. J. Al-Ani, C. A. Hogarth, and R. A. El-Malawany, "A study of optical absorption in tellurite and tungsten-tellurite glasses," *Journal of materials science*, vol. 20, pp. 661-667, 1985.
- [32] B. S. Bae and M. C. Weinberg, "Ultraviolet optical absorptions of semiconducting copper phosphate glasses," *Journal of Applied physics*, vol. 73, no. 11, pp. 7760-7766, 1993.
- [33] J. A. Duffy, "Charge transfer spectra of metal ions in glass," *Physics and Chemistry of Glasses*, vol. 38, no. 6, pp. 289-292, 1997.
- [34] K. Yoshimoto, M. Ueda, Y. Yamamoto, and M. Mizuguchi, "Impact of the O/P ratio on the optical properties and structures of fluoride-phosphate glass," *Journal of the American Ceramic Society*, vol. 106, no. 5, pp. 2852-2861, 2023.

吉本幸平 Kohei YOSHIMOTO  
生産本部 技術統括部 光学素材部  
Optical Material Department  
Technology Sector  
Production Technology Division

上田 基 Motoi UEDA  
先進技術開発本部  
Advanced Technology Research & Development Division

山本優也 Yuya YAMAMOTO  
先進技術開発本部 材料・要素技術研究所  
Materials & Advanced Research Laboratory  
Advanced Technology Research & Development Division

水口雅史 Masafumi MIZUGUCHI  
先進技術開発本部 材料・要素技術研究所  
Materials & Advanced Research Laboratory  
Advanced Technology Research & Development Division



吉本幸平  
Kohei YOSHIMOTO



上田 基  
Motoi UEDA



山本優也  
Yuya YAMAMOTO



水口雅史  
Masafumi MIZUGUCHI